

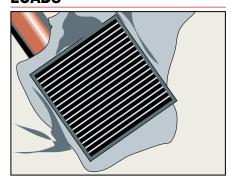
EPOXYANCHOR ABC

WATERPROOF EPOXY-CEMENT BASED CASTABLE MORTAR THREE-COMPONENT, WATERPROOF, LOW ELASTIC MODULUS FOR HIGH RESISTANCE ANCHORING

CHARACTERISTICS		ENVIRONMENTAL METHOD OF USE		PRECAUTIONS		
ABC	H ₂ O					
THREE-COMPONENT	WATER BASED	WATERPROOF		MIX MECHANICALLY	STORAGE: IN A DRY PLACE	STORAGE: KEEP AWAY FROM FROST

PROBLEM

ANCHORING METAL ELEMENTS SUBJECT TO STRAIN DUE TO DYNAMIC LOADS



SOLUTION

EPOXYANCHOR ABC is a waterproof premixed mortar with high mechanical and chemical resistance and a low elastic modulus.

EPOXYANCHOR ABC consists of 2 liquid components and a powder component: Component "A" is a mixture of a special epoxy resin, component "B" consists of a mixture of special hardeners, component "C" is a cement, and quartz sand based pre-mix in selected curve with additives that enhance workability and performance. This special system provides a very workable liquid mortar with innovative features compared to the old systems: high chemical, mechanical, impact and abrasion resistance combined with a low elastic modulus and easy workability.

APPLICATION FIELDS

EPOXYANCHOR ABC can be used for anchoring metal elements subject to strain due to dynamic loads on concrete, as mortar for repairing concrete industrial floors and structural reinforcements of beams and pillars, repairing joints in industrial floors, repairing bases of heavy machinery, structural fastenings on scaffolding, basements etc. also subject to backflow and chemical aggression (salt, chlorides, sulfates, etc.).

It is also ideal in aggressive environments such as the marine environment.



ADVANTAGES

- High adhesion.
- Excellent waterproofing.
- High chemical and mechanical resistance.
- Low elastic modulus.

METHOD OF USE

• SURFACE PREPARATION

Existing concrete, concrete mortar and stone surfaces must be cleaned thoroughly, removing oil, grease and dust, and if they are crumbling, suitably treated prior to the application with BASE PRIMER AB water epoxy primer (1). Remove all traces of milky residue, efflorescence and form-releasing agents by milling, sand-blasting or with a chisel. Remove traces of rust and paints from metal surfaces

• MIX PREPARATION

Mix component **A** with component **B** (2), using a low speed drill until the paste is smooth and avoiding the absorption of air.

Add component **C** (powder) and mix until the paste is creamy and lump-free (**3**).



APPLICATION

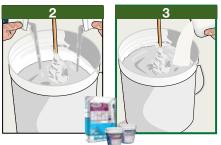
Pour the levelling mortar onto the clean substrate and spread it with a suitable spatula or rake (4). Thicknesses varying from 1 mm to 6 cm per layer can be obtained.

COVERAGE

Approx 1,8 kg/m²×mm.

• PRECAUTIONS

- The use time of the mix is about 30 minutes at a temperature of 20°C
- . Do not add water once the mix starts to set.
- Straight after use clean the tools with water or alcohol.
- Do not apply the product at temperatures below +5°C
- Protect the applied mix from frost or high temperatures.
- Avoid contact with skin.









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CARATTERISTICHE TECNICHE									
	Normativa	EPOXYANCHOR ABC							
		COMPONENT A	COMPONENT B	COMPONENT C					
Appearance		Creamy fluid	Creamy fluid	Powder					
Rapporto d'impasto		4.25	2.5	25					
Density		1.14 ± 0.10 kg/L	1.00 ± 0.10 kg/L	1.35 ± 0.05 kg/L					
Colour			Grey						
Storage in original packaging in a dry place, away from frost			12 months						
Mix properties and workability	Standard								
Density	EN 2811-1		$1.80 \pm 0.05 \text{ kg/L}$						
pH mix			approx 12						
Creep	EN 1544		<0.5 mm						
Workable mix duration (*)			approx 1 hour						
Setting time (*)			8 ÷ 10 hours						
Wait time - for complete hardening (*)			7 days						
Minimum application thickness			10 mm						
Maximum thickness of application by layer			60 mm						
Application temperature			+10°C ÷ +35°C						
Application			Manual						
Performance characteristics	Standard	Product performance							
Compression strength - after 28 days	EN 12190		≥80 MPa						
Compression strength - after 1 day			≥35 MPa						
Resistance to bending - after 28 days	EN 196-1		≥35 MPa						
Resistance to bending - after 1 day			≥20 MPa						
Chloride ion content	EN 1015-17		Absent						
Pull-out strength of steel reinforcement bars	EN 1881	<0.5 mm							
Compression elastic module	EN 13412	2 GPa							
Bond strength	EN 1542	≥3.0 MPa (Breakage of concrete)							
Glass-transition temperature	EN 12614	≥45°C							
Viscous sliding under traction load	EN 1881	<0.6 mm							
Thermal resistance - Working temperature	EN 1015-17	−30°C ÷ +90°C							
Fire reaction	EN 13501-1	class D							
Hazardous substances	EN 1504-6	in accordance to ZA.1 note							

Test conditions: temperature 23±2°C, R.H. 50±5% and air speed in test area <0.2 m/s. The data shown may vary depending on the specific work site conditions: temperature, humidity, ventilation, absorbency of the base coat.

(*) The stated times are longer or shorter as the temperature decreases or increases.

PACKAGING

EPOXYANCHOR ABC

- Component A: 4,25-kg-Pail
- Component B: 2,5-kg-Can
- Component C: 25-kg-Sack



Via G. Rossini, 22 - 37060 Castel D'Azzano (VR) - Italy - C.P.67 T. +39 045 8546201 - F. +39 045 518390

Internet: www.indexspa.it Informazioni Tecniche Commerciali tecom@indexspa.it Amministrazione e Segreteria index@indexspa.it

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